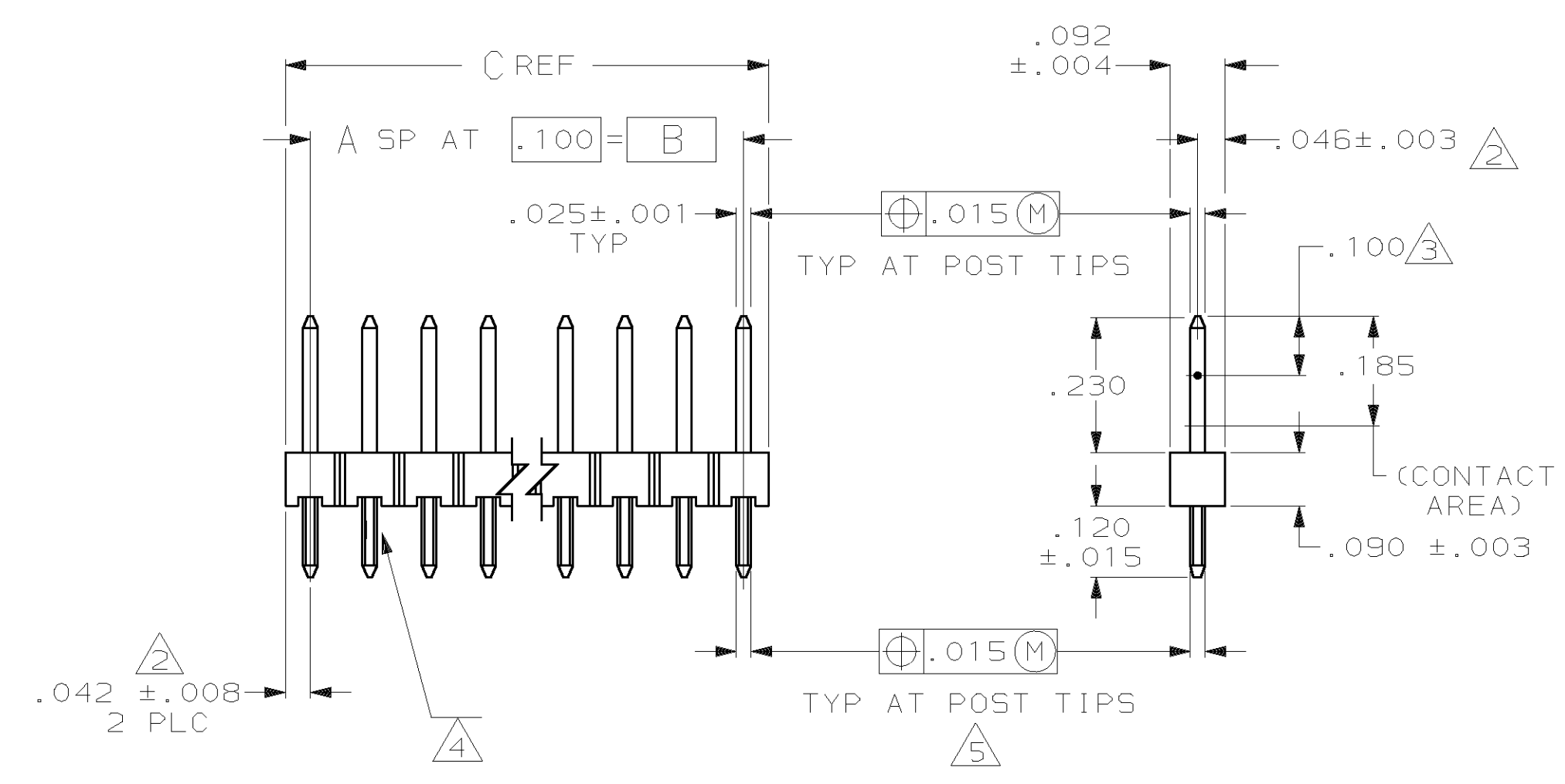
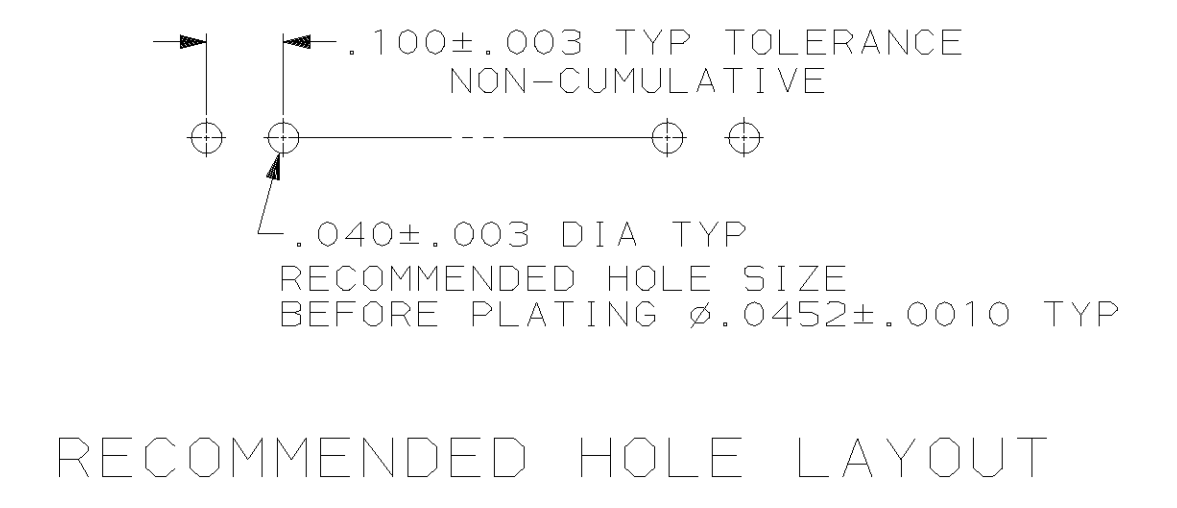


LOC		DIST		P		F		ZONE		LTR		REVISIONS			
AD	39											DESCRIPTION	DATE	APPD	
												J	REV PER 063C-0432-02	18OCT02	JG



1. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
2. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
3. POINT OF MEASUREMENT FOR PLATING THICKNESS.
4. RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
5. M .020 FOR KINKED TAILS.



3.984	3.900	39	40	2-104345-7
3.484	3.400	34	35	2-104345-6
2.984	2.900	29	30	2-104345-5
2.584	2.500	25	26	2-104345-4
2.484	2.400	24	25	2-104345-3
2.384	2.300	23	24	2-104345-2
2.284	2.200	22	23	2-104345-1
2.184	2.100	21	22	2-104345-0
2.084	2.000	20	21	1-104345-9
1.984	1.900	19	20	1-104345-8
1.884	1.800	18	19	1-104345-7
1.784	1.700	17	18	1-104345-6
1.684	1.600	16	17	1-104345-5
1.584	1.500	15	16	1-104345-4
1.484	1.400	14	15	1-104345-3
1.384	1.300	13	14	1-104345-2
1.284	1.200	12	13	1-104345-1
1.184	1.100	11	12	1-104345-0
1.084	1.000	10	11	104345-9
.984	.900	9	10	104345-8
.884	.800	8	9	104345-7
.784	.700	7	8	104345-6
.684	.600	6	7	104345-5
.584	.500	5	6	104345-4
.484	.400	4	5	104345-3
.384	.300	3	4	104345-2
.284	.200	2	3	104345-1
C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON : 2 PLC DEC ± .005 3 PLC DEC ± .005 ANGLES ± -	DR 2-8-88 H MOLL CHK 2-8-88 R. FEIDT APPD 2-8-88 R. FEIDT	AMP INCORPORATED Harrisburg, Pa. 17105 NAME HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW, .100 CL, VERT, .025 SQ POSTS, WITH RETENTION FEATURE
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK	APPD 2-8-88 R. ELICKER PRODUCT SPEC	
POSTS: PHOSPHOR BRONZE FINISH POSTS: .000015 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL	APPLICATION SPEC WEIGHT -	
SIZE D 00779 SCALE 4:1		FSCM NO DRAWING NO 104345 SHEET 1 OF 1